



TWI Certification Ltd
Granta Park, Great Abington, Cambridge, CB21 6AL UK

Certificate of Conformity of the Factory Production Control

A UKAS accredited certification body No. 0025
Certificate No 2400-CPR-20250194

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

Structural steel

placed on the market under the name or trade mark of:

***DONAKO Sp. z o.o.
Fabryczna 10
53-609 Wrocław
Poland***

***and produced in the manufacturing plant(s)
Wrocław, Poland***

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 1 & 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 22 May 2025 and will remain valid until 21 May 2028 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body.

First Issue Date: 22/05/2025
Current Issue Date: 22/05/2025
Date of Expiry: 21/05/2028


Emma Freckingham
Head of Company Certification

The validity of the certificate may be confirmed at the web address: www.twicertification.com



TWI Certification Ltd
Granta Park, Great Abington, Cambridge, CB21 6AL UK

Schedule for 2400-CPR-20250194

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20250194 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

DONAKO Sp. z o.o.
Fabryczna 10
53-609 Wrocław
Poland

Covers Execution Class EXC 4 under

EN 1090-1 & EN 1090-2 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds
MMA (111)	Group 1	-	3mm – 10mm
	Group 8		
MAG (135)	Group 1	3mm – 160mm	3mm – 25mm
	Group 3		
	Group 8		
MAG (138)	Group 1	3mm – 160mm	3mm – 25mm
	Group 3		
	Group 8		
TIG (141)	Group 1	-	2mm – 5mm

Under the responsibility of the Welding Coordinator:

Dariusz Jedrych, European Welding Engineer, for EXC4.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).


Emma Freckingham
Head of Company Certification

First Issue Date: 22/05/2025
Current Issue Date: 22/05/2025
Date of Expiry: 21/05/2028

The validity of the certificate may be confirmed at the web address: www.twicertification.com



TWI Certification Ltd

Granta Park, Great Abington, Cambridge, CB21 6AL UK

Schedule for 2400-CPR-20250194

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20250194 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

DONAKO Sp. z o.o.

Fabryczna 10

53-609 Wroclaw

Poland

Covers Execution Class EXC 4 under

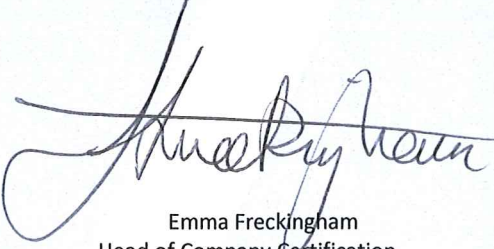
EN 1090-1 & EN 1090-2 with the following holing, cutting and shaping methods:

Holing	Material	Thickness Range	Material	Thickness Range	Material	Thickness Range
Drill	Group 1	3mm – 100mm	Group 3	3mm – 100mm	Group 8	3mm – 50mm
Oxy-Fuel		5mm – 200mm		5mm – 100mm	-	-

Cutting Methods	Material	Thickness Range	Material	Thickness Range	Material	Thickness Range
Sawing	Group 1	3mm – 100mm	Group 3	3mm – 100mm	Group 8	3mm – 50mm
Oxy-Fuel		5mm – 200mm		5mm – 100mm	-	-

Shaping	Material	Thickness Range
Cold Forming	Group 1	5mm – 30mm
Hot Forming		
Flame Straightening		

First Issue Date: 22/05/2025
Current Issue Date: 22/05/2025
Date of Expiry: 21/05/2028


Emma Freckingham
Head of Company Certification

The validity of the certificate may be confirmed at the web address: www.twicertification.com